

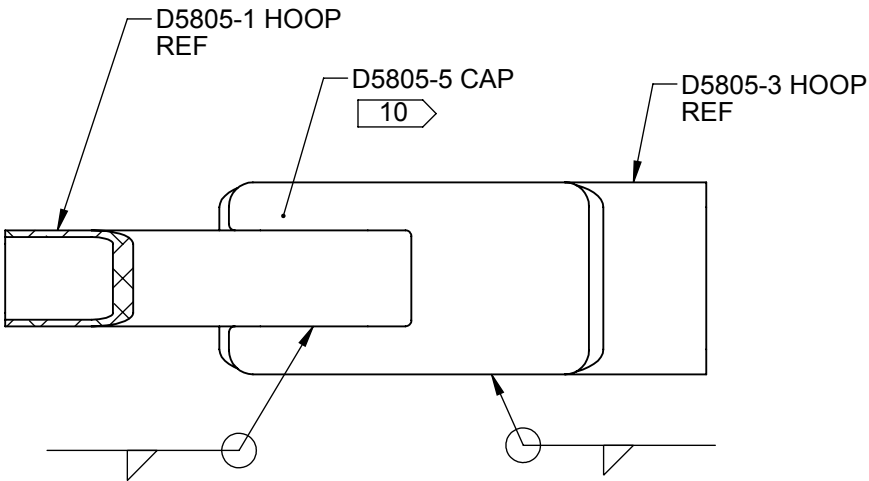
QTY -041	P/N	DESCRIPTION
X	D5805-041	ATTACHMENT HOOP
2	D5770-9	BUSHING
1	D5805-1	HOOP
1	D5805-3	HOOP
1	D5805-5	CAP
2	D5805-7	STUD

D

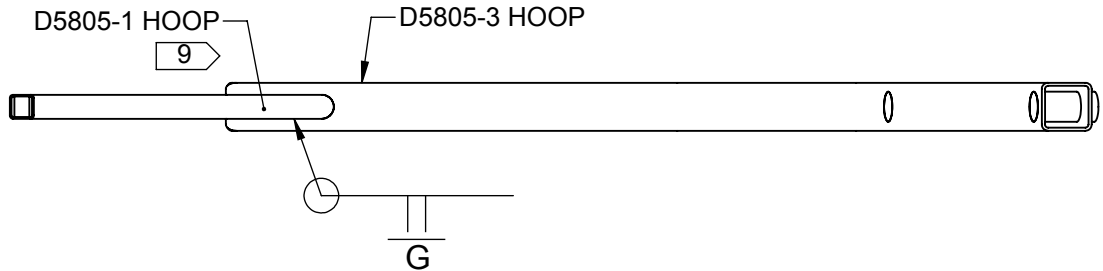
C

B

A



**SECTION A-A**  
SCALE 4X



D5770-9 BUSHING  
2 PL

BOTH  
SIDES  
2 PL

D5805-1 HOOP  
REF

0.313  
2 PL

D5805-7 STUD  
INSTALL WITH THREADS  
ON THIS SIDE  
2 PL

2 PL

D5805-3 HOOP  
REF

D5805-7 STUD  
REF

G

**VIEW B-B**  
SCALE 4X, 2 PL

**D5805-041 ATTACHMENT HOOP**  
(DERIVED FROM AERO DESIGN P/N 76423-01)

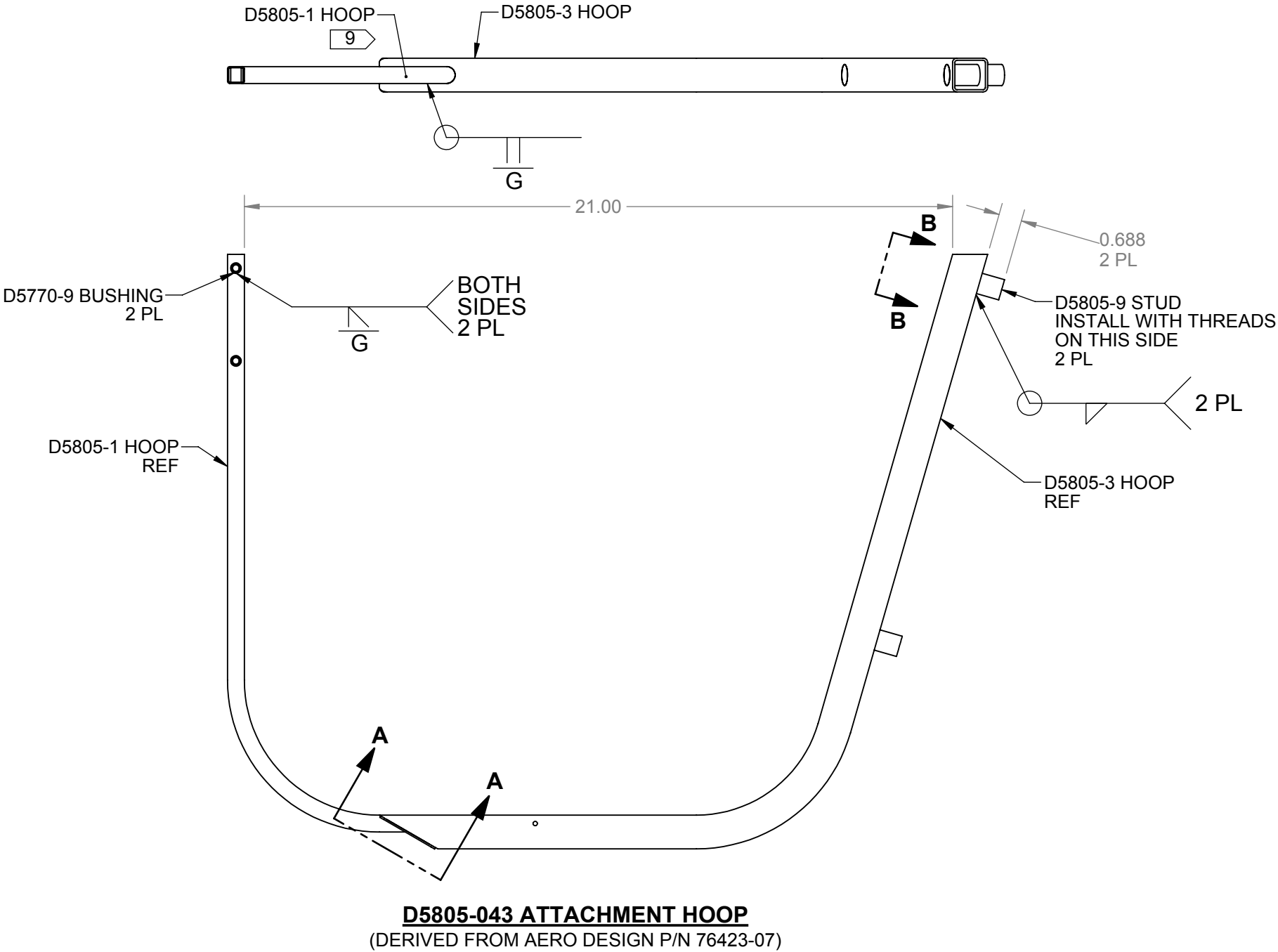
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5805-041" AND SERIAL NUMBER PER DART QSI 044 6.1
- 7) WEIGHT: 2.43 lbs
- 8) WELD PER DART QSI 004
- 9) GRIND END OF D5805-1 HOOP TO FIT SLOT OF D5805-3 HOOP
- 10) GRIND SLOT OF D5805-5 CAP TO FIT D5805-1 HOOP

PRELIMINARY ISSUE

A	NEW ISSUE	ZF	20.01.13
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A3
MFG. APPR.	DD	<b>D5805</b>	SHEET 1 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>ATTACHMENT HOOP</b>	NTS
DATE	20.01.13	COPYRIGHT © 2020 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

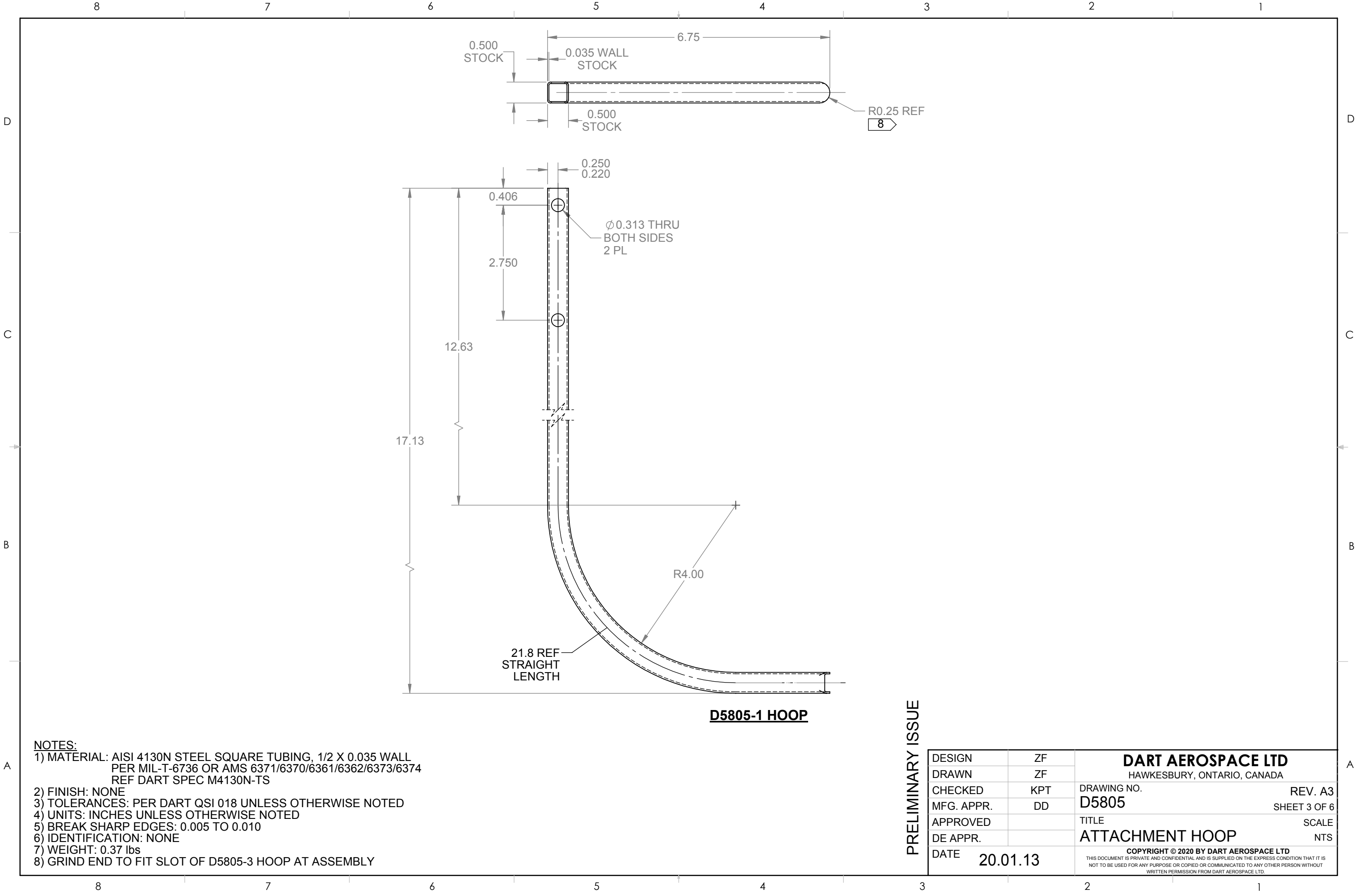
QTY -043	P/N	DESCRIPTION
X	D5805-043	ATTACHMENT HOOP
2	D5770-9	BUSHING
1	D5805-1	HOOP
1	D5805-3	HOOP
1	D5805-5	CAP
2	D5805-9	STUD

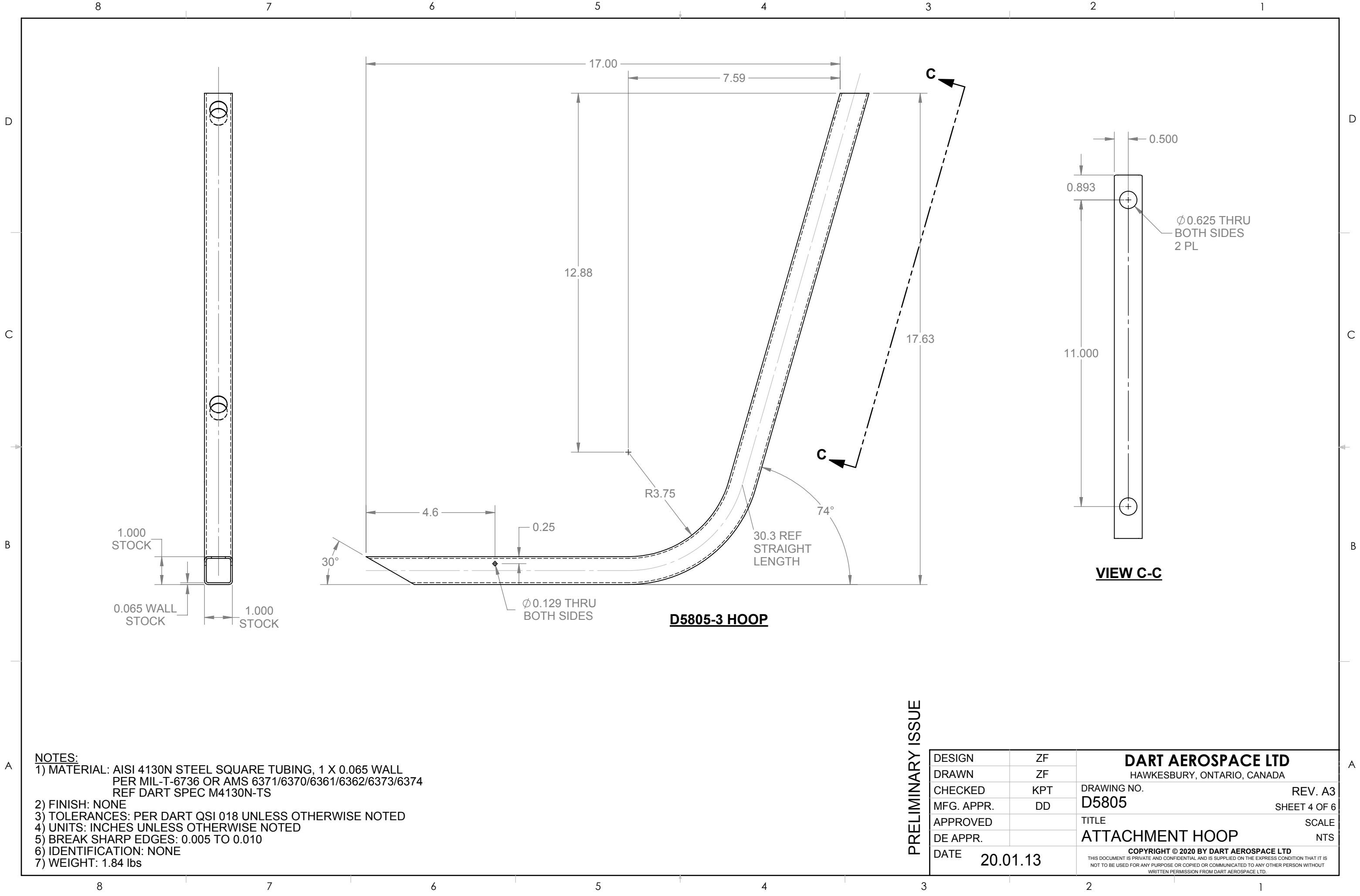


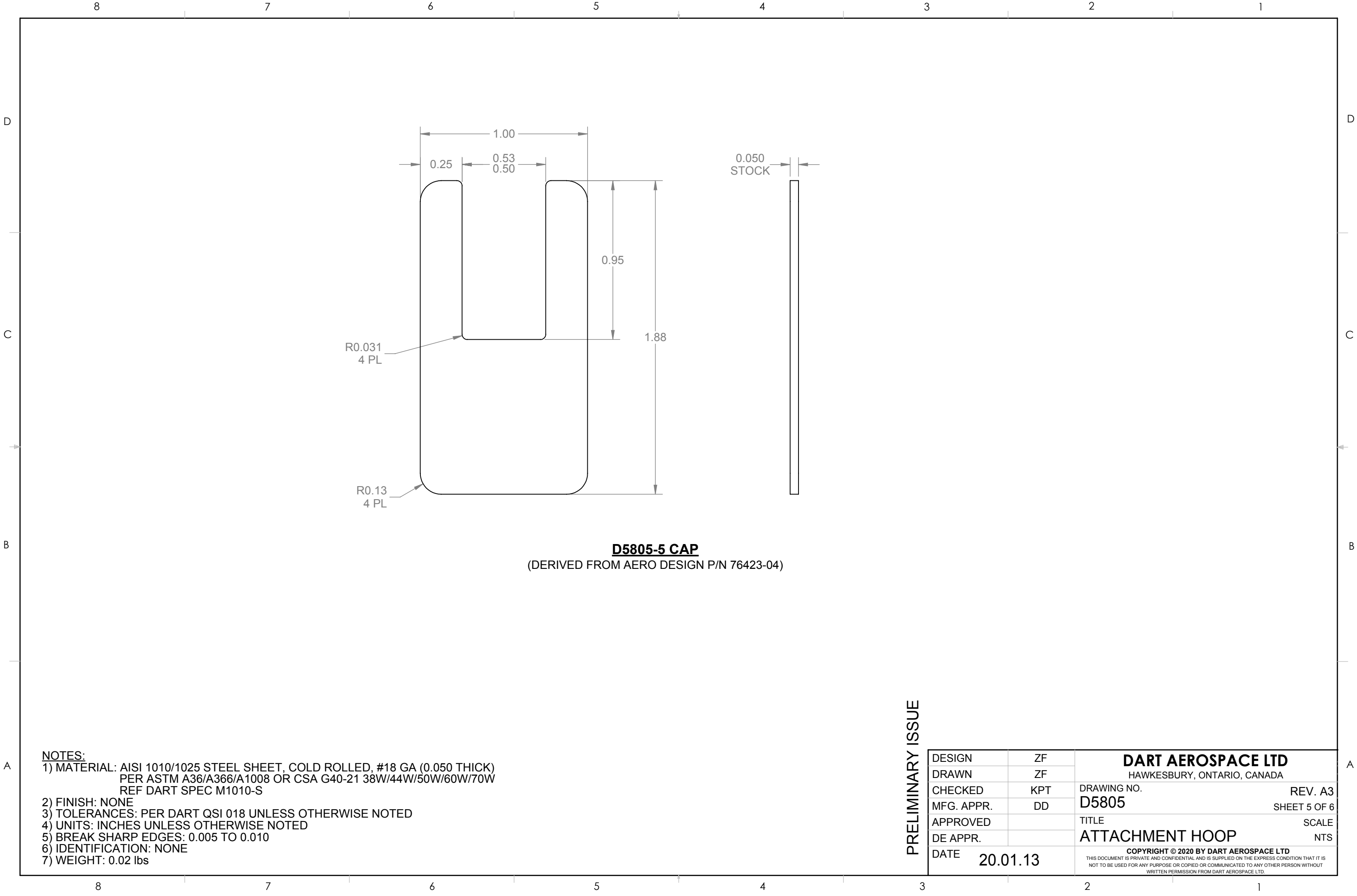
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5805-043" AND SERIAL NUMBER PER DART QSI 044 6.1
  - 7) WEIGHT: 2.49 lbs
  - 8) WELD PER DART QSI 004
  - 9) GRIND END OF D5805-1 HOOP TO FIT SLOT OF D5805-3 HOOP
  - 10) GRIND SLOT OF D5805-5 CAP TO FIT D5805-1 HOOP

PRELIMINARY ISSUE

DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO. <b>D5805</b>	REV. A3
MFG. APPR.	DD	SHEET 2 OF 6	
APPROVED		TITLE	SCALE
DE APPR.		<b>ATTACHMENT HOOP</b>	NTS
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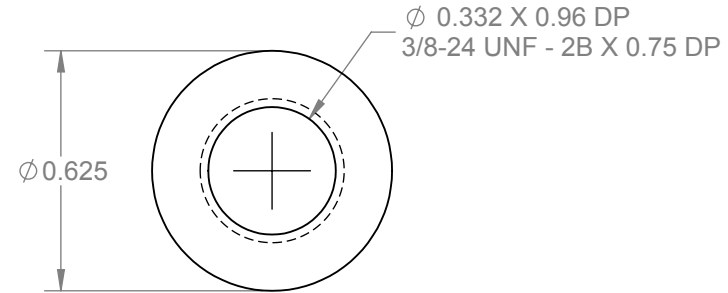




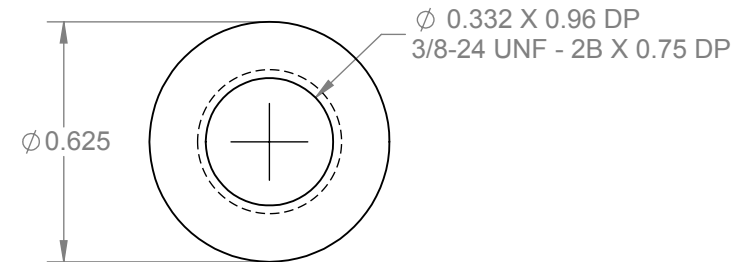
**NOTES:**  
1) MATERIAL: AISI 1010/1025 STEEL SHEET, COLD ROLLED, #18 GA (0.050 THICK)  
PER ASTM A36/A366/A1008 OR CSA G40-21 38W/44W/50W/60W/70W  
REF DART SPEC M1010-S  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010  
6) IDENTIFICATION: NONE  
7) WEIGHT: 0.02 lbs

PRELIMINARY ISSUE

DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO. <b>D5805</b>	REV. A3 SHEET 5 OF 6
MFG. APPR.	DD	TITLE <b>ATTACHMENT HOOP</b>	
APPROVED			
DE APPR.		SCALE NTS	
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(DERIVED FROM AERO DESIGN P/N 76423-05)



(DERIVED FROM AERO DESIGN P/N 76423-06)

2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010  
6) IDENTIFICATION: NONE  
7) WEIGHT: -7: 0.09 lbs  
              -9: 0.12 lbs

PRELIMINARY ISSUE

DESIGN	ZF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A3
MFG. APPR.	DD	<b>D5805</b>	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>ATTACHMENT HOOP</b>	NTS
DATE	<b>20.01.13</b>	<b>COPYRIGHT © 2020 BY DART AEROSPACE LTD</b> THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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